

Technical Data Sheet

Acrylic Casting Resin

#24210

Directions for Use:

One unit of hardener is sufficient to convert 1 lb liquid resin into a solid form. The thickness of the casting determines the ratio of the hardener to resin which varies from ½ of 1%-3% by weight or volume. The temperature of the room and of the resin itself controls the setting time.

One ounce of resin poured into a mold at a depth of an 1/8-1/4" will gel in 20-30 minutes at room temperature(70 oF) when mixed with 10 drops of hardener. It hardens within 2-3 hours or overnight.

The recommended drops of hardener for 1 oz. of liquid resin in various thicknesses is as follows:

1/8 to 1/4"	8-10 drops
1/4 to 1/2 "	4-6 drops
1/2 to 1"	3-4 drops
1-2"	3 drops